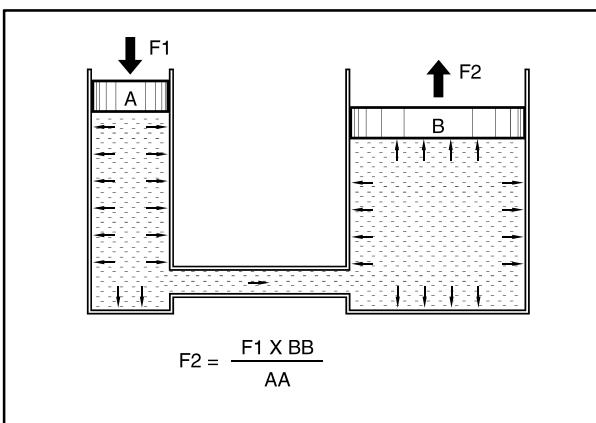


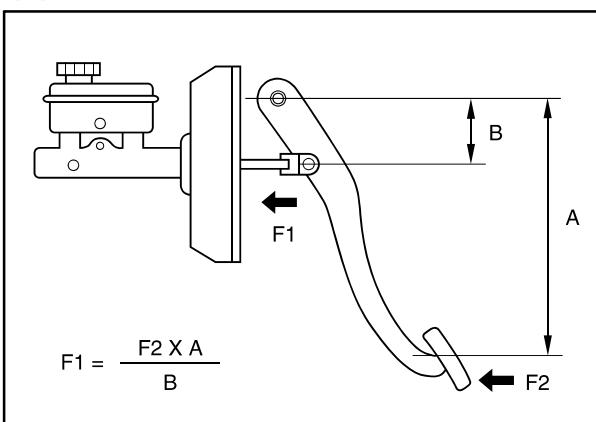
BRAKE SYSTEM**4850-01****OVERVIEW AND OPERATION PROCESS****1. BRAKE SYSTEM GENERAL INFORMATION****1) DESCRIPTION AND OPERATION****(1) Brake System**

Even though a driver cuts off the power, while driving, the vehicle continues to move due to the law of inertia. Therefore, a braking device is needed to stop the vehicle. The brake system normally uses the frictional discs that converts the kinetic energy to the thermal energy by frictional operation. The brake system consists of the brake disc (front wheel), brake disc or drum (rear wheel), parking brake (mechanical type), master cylinder, booster, pedal and supply lines (pipes and hoses).

(2) Hydraulic Brake

This system uses the leverage effect and Pascal's principle. When depressing the brake pedal, the pedal pressure is increased by booster and is delivered to master cylinder to generate hydraulic pressure. The hydraulic pressure generated by the master cylinder is delivered to the brake caliper through the brake pipes or hoses.

This hydraulic pressure pushes the brake calipers, accordingly the caliper pads are contacted to brake disc to generate the braking force.

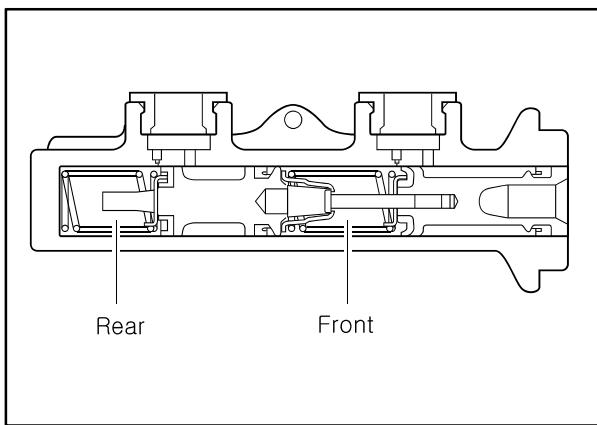
(3) Brake Pedal

Brake pedal uses the leverage effect to apply bigger force to the brake master cylinder.

Modification basis	
Application basis	
Affected VIN	

DC 5-SPEED
TGS LEVER
MANUAL TRANSMI
CLUTCH PART TIME
TORQUE ON ALL WHEEL
IWE AXLE IOP/IRDA AXLE
PROPELLER STEERIN G
SUSPENSION IRS SUSPENS
ELECTRONIC BRAKE SYSTEM
ANTI-BRAKE

(4) Master Cylinder



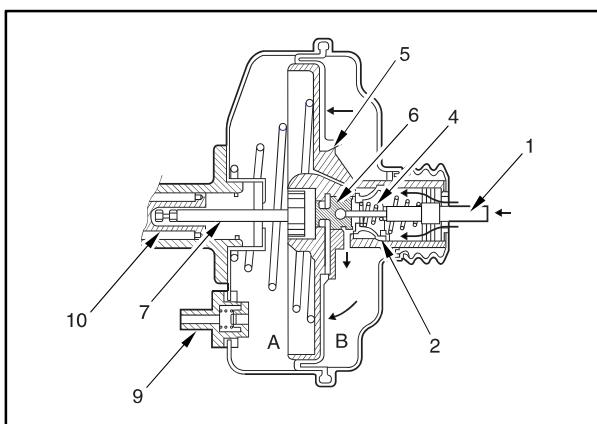
The brake master cylinder is designed to convert the force from the brake master cylinder to the high hydraulic pressure. The brake system uses the tandem type master cylinder with in-line 2 pistons.

The in-line 2 pistons generate the hydraulic pressure. The piston cup on the piston keeps the sealing conditions in cylinder and prevents the oil leaks. The hydraulic pressure generated by the primary piston is delivered to the front wheels, and the hydraulic pressure generated by the secondary piston is delivered to the rear wheels.

(5) Brake Booster

The brake booster is a power assist device for brake system. It relieves the pedal depressing force by using the pressure difference between the vacuum pressure generated by vacuum pump in intake manifold and the atmospheric pressure.

1. Pressure distribution at working

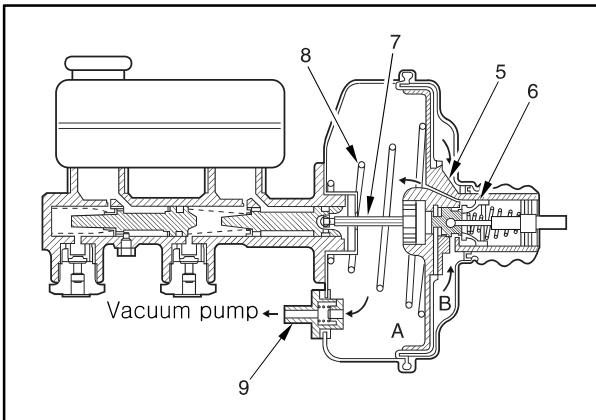


When depressing the brake pedal, the push rod (1) in booster pushes the poppet (2) and valve plunger (3). The poppet (2) pushes the power piston seat (5) resulting in closing the vacuum valve (9). The chamber (A) and (B) in power cylinder are isolated and the valve plunger (3) is separated from the poppet (2). And then the air valve (6) opens and air flows into the chamber (B) through filter.

Then, the power piston (5) pushes the master cylinder push rod (7) to assist the brake operation.

Modification basis	
Application basis	
Affected VIN	

2. Pressure distribution after working



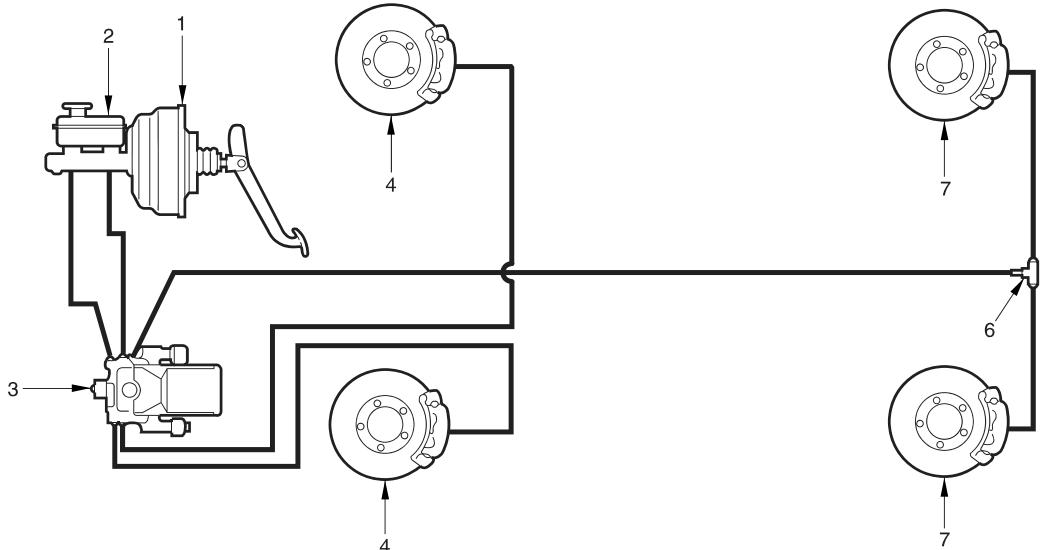
When releasing the brake pedal, the valve plunger (3) returns back to the original position by return spring (4) and the air valve (6) closes. At this time, the vacuum valve (9) opens and the pressure difference between chamber (A) and (B) in power cylinder is eliminated. Accordingly, the power piston (5) returns back to original position by the reaction of master cylinder (10) and the diaphragm return spring (8).

Modification basis	
Application basis	
Affected VIN	

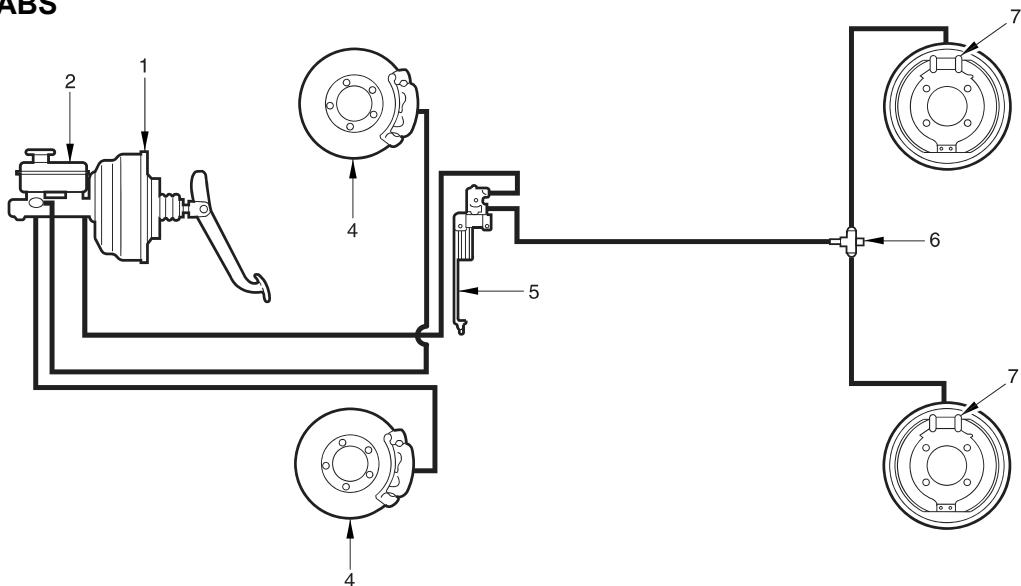
DC 5-SPEED
TGS LEVER
MANUAL TRANSMISSION
CLUTCH
PART TIME
TORQUE ON
ALL WHEEL
IWE
AXLE
IOP/IRDA AXLE
PROPELLER
STEERING
SUSPENSION
IRS SUSPENSION
ELECTRONIC SUSPENSION
BRAKE SYSTEM
ANTI-BRAKE

2. BRAKE SYSTEM LAYOUT (HYDRAULIC LINE)

With ABS



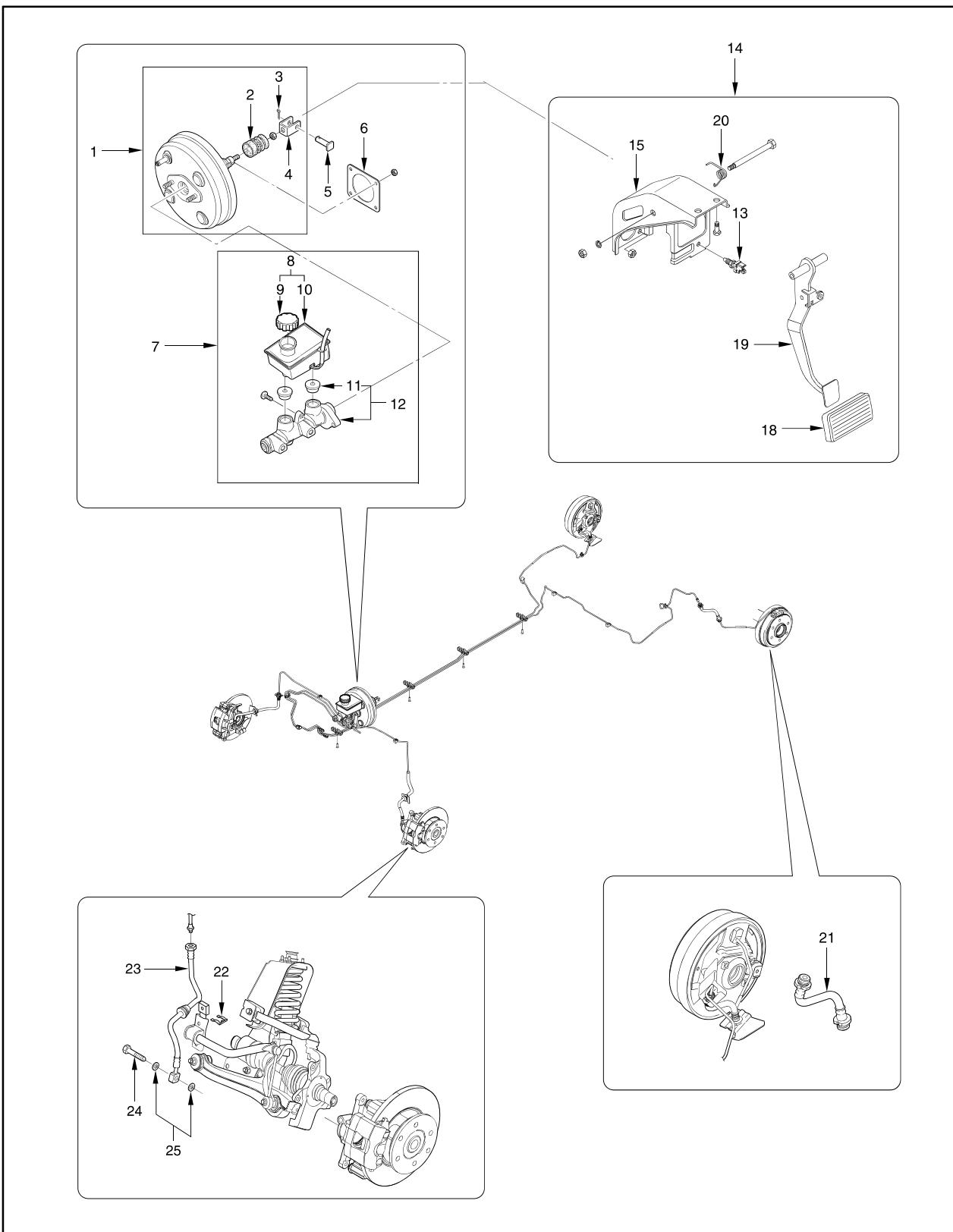
Without ABS



1. Brake booster
2. Brake reservoir and master cylinder
3. ABS control unit
4. Front disc brake and caliper
5. Load conscious reducing valve (LCRV)
6. 3-way connector
7. Rear drum (disc) and wheel cylinder (caliper)

Modification basis	
Application basis	
Affected VIN	

3. BRAKE SYSTEM COMPONENTS LOCATOR



Modification basis	
Application basis	
Affected VIN	

BRAKE SYSTEM
REXTON 2006.09

DC 5-SPEED

TGS LEVER

MANUAL TRANSMI

CLUTCH

PART TIME

TORQUE ON

ALL WHEEL

IWE

AXLE

IOP/IRDA AXLE

PROPELLER

STEERIN G

SUSPENS ION

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ELECTRO NIC

BRAKE SYSTEM

ANTI-BRAKE

1. Brake booster
2. Brake booster boot
3. Cotter pin
4. Clevis
5. Clevis pin
6. Packing (1)
7. Master cylinder assembly
8. Brake reservoir assembly
9. Brake reservoir cap
10. Brake reservoir
11. Grommet seal
12. Master cylinder
13. Stop lamp switch
14. Pedal assembly
15. Pedal bracket assembly
16. Brake pedal pad
17. Brake pedal
18. Brake pedal spring
19. Rear brake hose
20. Clip
21. Front brake hose
22. Union bolt
23. Plane washer

Modification basis	
Application basis	
Affected VIN	